



Scherer KP Service Guide

**** This document serves as a guide to standard service hours for warranty labor. Warranty work outside of the standard hours can be reviewed on a case-by-case basis. Travel time is not warrantable****

- **Rolls are not typically warrantable**
 - We have a failure point in the shaft to break before the roll does
 - If a shaft breaks, the rolls do not get damaged
 - In the event of a shaft failure, only the shaft and components (bearing, housing and seals) will be warrantable
 - If there is a bearing failure, it does not justify a roll replacement
- **Belts are not warrantable, unless collateral damage**
- **Damage to rolls from foreign objects is not warrantable**
- Bearing replacement (HOR1007, HPR1007) – 2.5 hr
 - Each additional bearing- .5hr
- Complete roll assembly replacement – 2hr
 - Two rolls – 2.5hr
- No housing roll replacement – 2.5hr
 - Two rolls – 3hr
- Roll shaft replacement – 2hr
- Replace slide components/assemblies – 3hr first side
 - If both sides are replaced – 3.5hr
- Oil line failure – 1hr
- Temp Sensor failure – 1hr
- Top frame half – 5hr
- Bottom frame half – 1.5hr
- Coalescing filter (HPD1411.1)- .5hr
- Oil Mist gasket kit (OM1026) – 1hr

For more information call 1.800.883.9790 or email sales@schererinc.com

